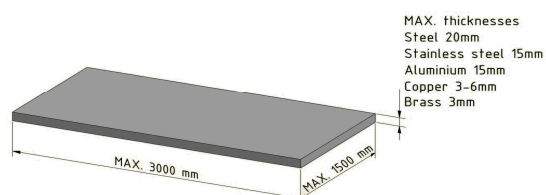


## Technical parameters of production technologies

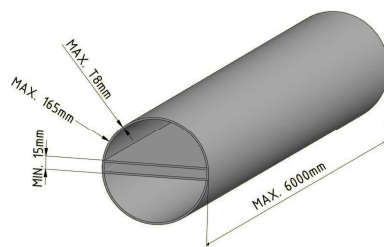
### Sheet metal laser TruLaser 3030 Fiber

Sheet size:	1500 x 3000 mm
Steel max. thickness:	20 mm
Stainless steel max. thickness:	15 mm
Aluminum max. thickness:	15 mm
Copper max. thickness (O2):	6 mm
Copper max. thickness (N2):	3 mm
Brass max. thickness :	6 mm



### Tubes and Profiles laser TruLaser 3030 Fiber - Rotolas

Max. length of the part:	6000 mm
Effective tube diameter:	15 - 165 mm
Square profile:	15 x 15 - 120 x 120 mm
Machinable rectangular tubes:	min. edge length 20 mm
Machinable rectangular tubes:	diagonal 165 mm
Wall thickness:	8 mm



### Sheet metal bending TruBend 310C

Bending length:	max. 3000 mm
Press:	max. 100 t
Thickness of material:	max. 6 mm

